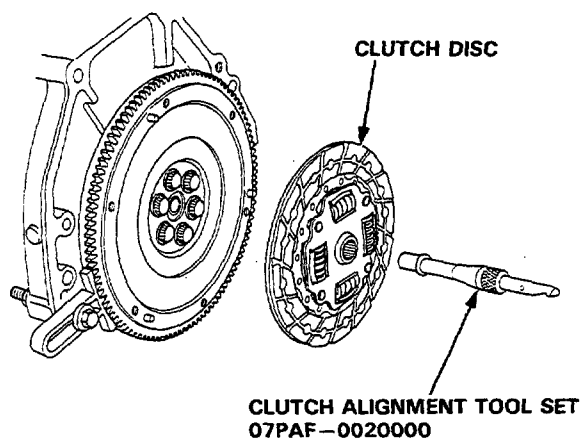




Clutch Disc

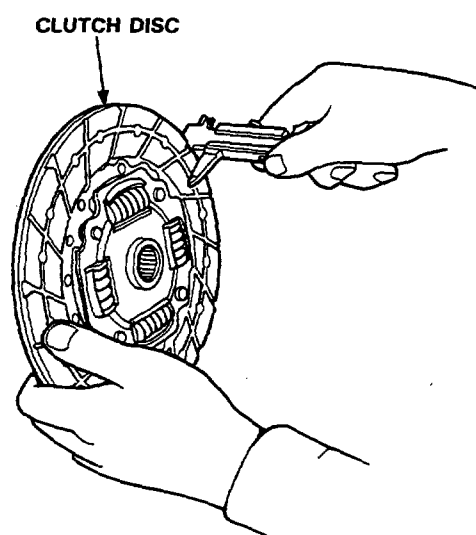
Removal/Inspection

1. Remove the clutch disc and special tools.
2. Inspect the lining of the clutch disc for signs of slipping or oil. If the clutch disc is burned black or oil soaked, replace it.



3. Measure the clutch disc thickness.

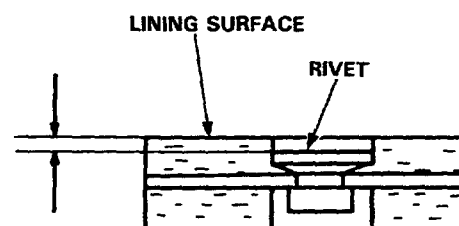
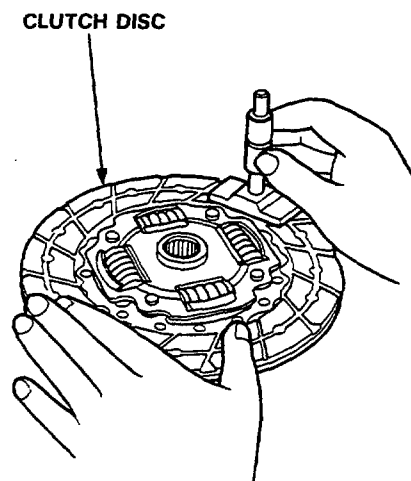
Standard (New): 7.7–8.2 mm (0.30–0.32 in)
Service Limit: 5.5 mm (0.22 in)



- If the thickness is less than the service limit, replace the clutch disc.

4. Measure the rivet depth from the lining surface to the rivets, on both sides.

Standard (New): 1.3 mm (0.051 in) min.
Service Limit: 0.2 mm (0.008 in)



- If the rivet depth is less than the service limit, replace the clutch disc.